

# P-51CE, Rebuild. Directions, Spokane . Quoting rebuild.



**Install new serial plate.**

**Run costing Bill of Material.**

7 x 7 x 6. Split Clamp. Grey.

2.25 chrome shaft, x 26 drill and tap both ends.

Collar. Zinc Plated.

Collar Serial Plate. P51 CE, date, logo. Above collar.

Horizontal to CE

Upper Link CE.

Blade, 3/8 x 24 x 550 Brinell, 3/8 x 25 x 550 Brinell, Fielders Choice.

Gyro as is or Rock Guard. Fielders Choice. Rock Guard at the Minimum on all openers in and out.

Change the Nut on the cross shaft.

Add stainless cotter key.

Install the grease zero

Seals both ends remain the same.

Vertical Seal, Change, Machining, Urethane O-ring.

Install the Vertical Grease zerk.

Spring US Built, Fielder's Choice.

Lower swivel plate, 4 bolt standard.

Hub, Pull cover, Inspect and return to service...Bearing change may not be needed if there is no dirt entry.

Six shooter Injection....first port open....2 is Liquid, Port 3 is ammonia. Port 4 is liquid third product in Triplex.

Allow

1. Electronic Injection of NH<sub>3</sub> at Opener, KZ valve with logic.

2. Third Product Injection.

3. Third Product Injection with Soygreen, Option of Chelated Iron, Ferralene.

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